Debbie Aliya, FASM, Materials Engineer October, 2019 PO Box 2407, Grand Rapids, MI 49501 616-475-0059 DaAliya@itothen.com

Major Qualifications:

Thirty five years experience in development and use of applied critical and creating thinking skills in failure analysis, materials selection and characterization, and specification preparation for structural applications, including

- -Engineering Consulting
- -Working in and managing operations for commercial mechanical, metallographic and chemical testing labs and
- -Planning curriculum, teaching and mentoring in engineering consulting, failure analysis, materials testing, engineering philosophy, and heat treating

Educational Background:

NORTHWESTERN UNIVERSITY, Evanston, IL 1984
MS in Materials Science and Engineering (Specialty in Polymers)

CARNEGIE-MELLON UNIVERSITY, Pittsburgh, PA 1981 BS in Metallurgy and Materials Science, BA in Modern Languages

Lakeshore Interfaith Institute, Ganges, MI 2001

Certified Interfaith Educator

Completion of Novel exploring interfaith and critical thinking themes 2015

Professional Practice and Work History:

Aliya Analytical, Inc., Grand Rapids MI

Founded Dec. 1994, Incorporated 2004 President of independent engineering service provider specializing in failure analysis and materials characterization, and education and training of manufacturing company employees. Aliya Analytical relies on both in house and outsourced lab testing to support consulting work.

Experis (Manpower) contract at Cummins Inc., Columbus, IN (Dec. 2011- June 2012)

Failure Analysis Consultant, performing failure analysis, mentoring engineers and technicians in failure analysis.

ASM International, MEI faculty, (part time) Teaching Failure Analysis and Prevention and Heat Treating of Steel 1998 - 2007

Grand Rapids (1990-1993) and Montcalm Community Colleges, MI (1993-1996)

Ferris State University (MI) (1994), Western Michigan University (2000) Adjunct Technology Faculty. Taught various materials, math and physics classes, including basic metallurgy and materials science and formability of sheet metal.

XRI Testing, Holland, MI

1991-1994

Metallurgical Consultant and test engineer. Responsible for new test method and certification board accreditation, as well as performance of standard and special testing in the Metallurgy Department.

Entela Laboratories, Grand Rapids, MI

1988-1991

Metals Testing Manager. Scheduled and performed certification testing, failure analysis and manufacturing troubleshooting relating to materials

Fruehauf Corporation, Detroit, MI

1985-1988

Project Materials Engineer. Wrote materials specifications for metals, paints, polymers. Performed failure analysis of new design prototype test specimens and field returns.

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Professional Practice and Work History, Continued:

Inland Steel Corporation, East Chicago, IN

1984-1985

Metallurgical Engineer. Worked as process development engineer and foreman in melting and casting operating groups.

Elliott Company (Carrier Corp.) Jeannette, PA

1979

Co-op student. Process optimization in heat treat shop.

Crucible Steel, Midland, PA Elliott Company (Carrier Corp.) Jeannette, PA

1978

Co-op student. Quality control in melting and casting process optimization

Professional Affiliations:

American Society for Metals (ASM International)

Will be inducted as Fellow of ASM in October, 2019

Co-Editor, Section 4, Metals Handbook Volume 11 (2002 Edition) and author of several articles (see publications) and working on new Volume 11A

Author, Sectioning of Metallurgical Specimens, Co-author, Physical Metallurgy in Metallography, Metals Handbook Volume 9 (2004 Edition), Metallography

Chair, Failure Analysis Committee, 1998 **Co-Chair** Failure Analysis Committee, 2000

Chair, Education Committee of the ASM International Failure Analysis Society, 2016 to 2019

Presenter, Dinner Presentations for the Peoria, IL and Chennai, Tamil Nadu, India, ASM Chapters. Topic Thinking Skill Optimization.

Presenter, Visual Inspection for Failure Analysis, Government Engineering College, Pune, India, 2008, and IIT Madras, Chennai, India, 2017 for the student ASM Chapters

Presenter, "Falling in Love, Failure Analysis, Basic Science and Making Money: The Critical Thinking Toolbox," Chapter Family Night Dinner Meeting (West Michigan ASM with local SAE Section), (with Peter Ried), 2012

Liaison, Failure Analysis Committee to Technical Programming Committee, 2004 – 2006

Author, Mechanisms and Causes of Failure in Heat Treated Steel Components, Chapter in <u>Failure Analysis of Heat Treated Steel Components</u>, Canale, Mesquite, & Totten, published by ASM International, 2008

Presentations or Session Chairmanships at Materials Science & Tech Conference

Complex Failures	2016
The Flint Water Crisis: Technical and Human Factors	2016
Case Studies for Insurance Investigations in Marine Surveying	2016
Non-Destructive Testing in Failure Analysis	2013
Root Cause Analysis	2012
Fatigue and Fracture of Society	2011

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Non Destructive Testing in Failure Analysis	2010
Tools for Diagnosing Forming Failures in Sheet Metal	2007
Stress Analysis in Fillet Welds (with Dr. J. Raphael)	2006
Techniques of Problem Solving in Failure Analysis	2005
Failure Analysis of Welds and Joints	2004 / 2013 / 2018
Structural Failure Analysis and Prevention	2003
Preventing Ferrous Heat Treat Related Failures	1998
Exploring the Failure Analysis Process	1996
Preventing Threaded Fastener Failures	1997

Invited Failure Analysis Expert Panel Member, Materials Week 1997, 1998, 1999

Co-Chair, Conference with Published Proceedings, May 2000, Strongsville, OH "Failure Prevention through Education: Getting to the Root Cause"

Member ASM Education Committee (2004 - 2006, 2017)

Failure Analysis Certification Sub-Committee Member (2003 - 2008)

Member of the Editorial Board of the Journal of Failure Analysis and Prevention and its predecessor, "Journal of Practical Failure Analysis" 2001 – 2006

Reviewer, "Journal of Materials Engineering and Performance" 2010- 2013

Machinery Failure Prevention Technology Society

Failure Analysis Committee Member (1999 to 2012)

Multiple presentations/publications at MFPT Society Annual Meetings, including

The Flint Water Crisis: Technical and Human Factors (May, 2017)

Systems Thinking / Epistemological Criteria for Failure Analysis: (April, 2012)

Tutorials: 2008, 2010 Failure Analysis for Maintenance Engineers

2011 Systems Thinking in Engineering

2012 Critical Thinking for Engineers

Society of Manufacturing Engineers,

Co-chair, Diversity in Manufacturing Action Council, 2005 - 2007

Chair, Chapter 38 (West Michigan) - 1999

Seminar Committee Chair of Chapter 38 1995-1998

American Society for Nondestructive Testing

Tutorial at Annual Conference, 2009, Columbus, OH How to Participate in a Failure Analysis for NDT People

Society of Automotive Engineers, Member

Program Committee Chair, West Michigan Section 2014-2019

Root Cause Forum (Yahoo Groups) Founding Member, participating 2000-2012

Publications:

Metals Handbook, 10th Edition Volume 11 2002 Version: Failure Analysis and Prevention, Co-Editor Section 4, Author of three articles:

The Failure Analysis Process: An Overview

Metals Chemical Analysis in Failure Analysis

Hydrogen Embrittlement of High Strength Steels (Section of Hydrogen Damage Article) Co-Compiler/ Author of Volume Glossary

Metals Handbook, 10th Edition Volume 9 2004 Version

Author of articles on Metallographic Sectioning and Physical Metallurgy in Metallography

Industrial Heating Web Page- Expert Blog 2009 - Present

http://www.industrialheating.com/blogs/14-industrial-heating-experts-speak-blog/topic/2725-debbie-aliya-failure-analysis

Industrial Heating (print version): April 2013, Analyzing Failures, pages 45 - 48 Importance of Materials Science in Understanding Failures, January, 2017

Failure Prevention: Getting to the Root Cause- Conference May 22-25, 2000, Sponsored by ASM International Failure Analysis Committee - Presentation and Paper entitled "What the Design Engineer Needs to Know about Material Variations and Specifications." Also, proceedings co-editor and conference organizer.

Failure Analysis of Heat Treated Steel Components Edited by George Totten et al

Author Chapter 3, 2008: Overview of the Mechanisms and Causes of Failure in Heat Treated Steel Components

Journal of Failure Analysis and Prevention*, Published by ASM Intl., Editorial Board 2001 - 2006 * Previously titled Practical Failure Analysis

Author of the following Articles:

A Method for Preparing Metal Specifications for Structural Components (April 2008)

Cracking Tendencies in Fillet Welds (April 2008, with J. Raphael)

Ethics in Engineering Investigations (June 2002)

Defining Objectives in Failure Analysis (August 2002)

Thinking Skill Optimization in Failure Analysis (December 2002)

Case Studies in Thinking Skill Optimization in Failure Analysis of Products and Processes (June 2003)

Co-author with Marc Pepi of article "Fractured Fare" (Dec. 2003)

Co-author with W.T. Becker and R. J. Shipley of article on communications and terminology in FA

Lubrication and Fluid Power: Journal of Machinery Monitoring, Tests and Solutions Broken Machinery Components Analysis and Case Studies, May and August, 2003

Society for Machinery Failure Prevention Technology Conference Proceedings

52nd Conference "Why Threaded Fastener Specifications Don't Prevent Failure," March, 1998. **58th Conference** "What Failure Analysis Can Do for the Machine Designer, Operator, Diagnostician and Prognostician. April 2004 (also published in JFAP)

61st **Conference** Proceedings published 4/07) "A Method for Preparing Metal Specifications for Structural Components" and "Cracking Tendencies in Steel Fillet Welds" (also published in JFAP)

62nd **Conference CD** Proceedings, May 2008, Invited Tutorial Presentation on Failure Analysis **2011 Conference CD** Proceedings, May, 2011, Virginia Beach, VA, Effective Systems Thinking Tutorial

2012 Conference Proceedings, April, 2012, Dayton, OH, Case Studies Using an Epistemologically Derived Systems Thinking Approach

SELECTED PRESENTATIONS

Thinking Skill Optimization in Failure Analysis, Twin City MN ASMI Chapter (2001), Metro New York / New Jersey ASMI/ ASNT Chapters, (March 2004), Pune, India ASM Chapter (Feb. 2008), Caterpillar, Chennai, India, 2017, and Ashok Leyland, Chennai, India, 2017

Visual Inspection in Failure Analysis, Minnesota Microscopy Society (March 2006) and ASMI Student Chapter at the Government Engineering College, (Feb. 2008) Pune, India and Indian Institute of Technology- Madras, Chennai, India, 2017

Using the Eye Brain Connection to Improve Interpretation Skill in Microscopic Examination, (December, 2008), Michigan Microscopy Society Conference, Ann Arbor, MI

Selected List of Depositions for Debbie Aliya, Materials Engineer

Huron v Commercial Steel Treating, Circuit Court of Sanilac County, MI, 1995, Plaintiff, Settled, Heat Treating of Fasteners and Hydrogen Embrittlement

National Steel Corporation v Delta Environmental, Inc. Et al., US District Court Case No. 95-76064, Analysis of Cause of Leaking Stainless Steel Flexible Hose, 1998, Defendant

James Small v DSM Pharmaceuticals, Inc., d/b/a Wyckoff Chemical Co., a Michigan Corporation, and EarthTech, Inc., a foreign corporation, and the Austin Company, a foreign corporation, and Fabricated Steel Services, Inc., a Michigan corporation. Van Buren County, MI, Case No 02-49-965-NP-B, Defendant, Client (EarthTech) absolved of fault, 2004, Fracture Analysis of a Welded Steel Ladder

Murtco v Trumbull, US District Court for the Western District of KY Civil Action No, 5:03CV-247-R, Plaintiff, 2005, Settled, Conformance of Threaded Stainless Steel Fasteners to AWWA specifications

C&S Electric v Acemco, 20th Judicial Circuit, State of Michigan, Case No: 05-52436-CK, Plaintiff / Counter Defendant, 2006, Load Testing of Steel Hanger Assembly, Macro Fractography of a Threaded Rod, also testified at the trial in June of 2008.

Ace v Doncaster, ACE, USA, as Subrogee of Doncaster, USA v T&W Forge, Defendant, US District Court for the Northern District of Georgia, Gainesville Division, Case No 2:06-CV-41-WCO, 2007, Cracking of Turbine Blade in Power Generation Unit, testified as to quality of original failure analysis and interpretations of data made by manufacturers engineering staff. Case settled after opening arguments at trial.